



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**D2744**

**Job Sheet 175640**



**Part No:** D2744

**Job Qty:** 50 ea *SLG*

**Part Name:** Cap



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/9/18

**Job Tracking No:**

**Due Date:** 4/20/18

**Created By:** Jason Leroux

**Type:** Stock

**Description:**

**Note:** DWG REV C IPP C 03.01.17 Reformat; Dwg revised KJ/RF IPP Rev:D Now on Waterjet 06-06-16 JLM IPP Rev:E As per Rev C 07-07-28 JLM Verified By:

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 50 Ea  | 4/19/18    | 4/19/18  | 0.00      | 0.00    | Start Up Waterjet     |           | <i>SLG</i> 4/19/18 |
| 100   | Waterjet           | 50 pcs | 4/20/18    | 4/20/18  | 0.01      | 1.32    | Waterjet1             |           | <i>SLG</i> 4/20/18 |
| 120   | QC                 | 50 pcs | 4/20/18    | 4/20/18  | 0.00      | 0.00    | QC8                   |           | <i>SLG</i> 4/20/18 |
| 130   | Packaging          | 50 pcs | 4/20/18    | 4/20/18  | 0.00      | 0.00    | Packaging3            |           | <i>SLG</i> 4/20/18 |
| 140   | QC21-SA            | 50 Ea  | 4/20/18    | 4/20/18  | 0.00      | 0.00    | QC21                  |           | <i>SLG</i> 4/20/18 |

Part Op 100 - 1-Cut as per Dwg D2744  
Descriptions: 130 - \*\*\*STOCK IN SKIDTUBE CELL\*\*\*

*SLG* 4/20/18  
APR 25 2018

### Job BOM

| Part / Item   | Component Name      | Quantity             | Operation             | Container |
|---------------|---------------------|----------------------|-----------------------|-----------|
| M5052H32S.080 | 5052-H32 .080 Sheet | 9.1150 sf (.1823 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M5052H32S.080  | 9        | 31        | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance    | Limits         | Type | Special Comments |
|---------|-------------|---------------------|----------------|------|------------------|
| 1       | Cap         | 3.020Inches ± 0.030 | 3.050<br>2.990 |      |                  |
| 2       | Cap         | 6.520Inches ± 0.030 | 6.550<br>6.490 |      |                  |
| 3       | Cap         | 3.260Inches ± 0.030 | 3.290<br>3.230 |      |                  |

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**Container No: S060499**



**Part: D2744**

**Job No: 175640**

**Serial No/Batch: S060499**

**Revision:**

**Inspector:**

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**Date: 04/12/18**